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SPECIFICATION

50Hz

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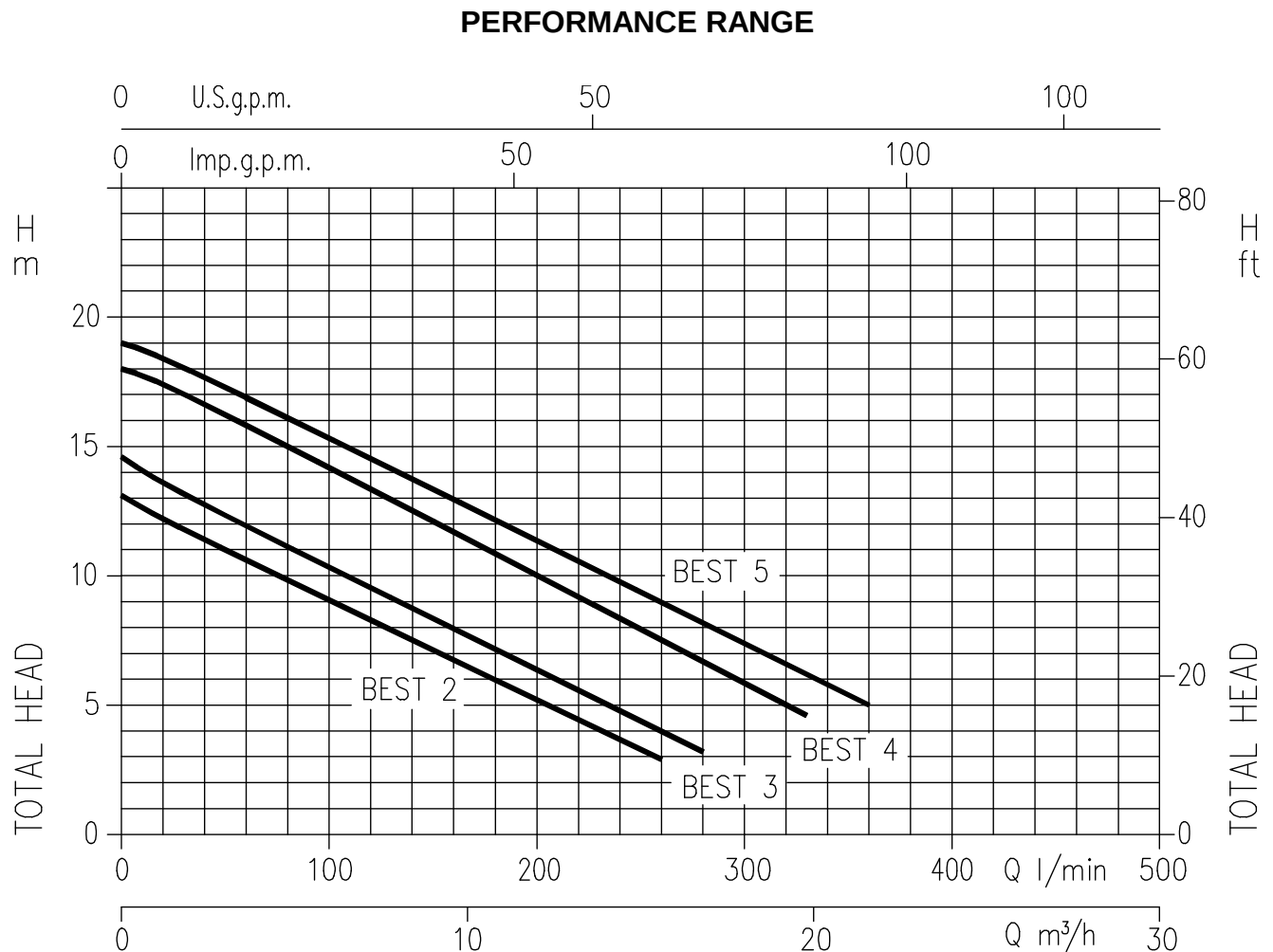
PUMP		
Liquid Handled	Type of liquid	Clean / dirty water
	Max temperature [°C]	35
	Max solids size [mm]	10 (suspended particles)
Maximum immersion [m]		7
Construction	Impeller	Open centrifugal type
	Shaft seal type	Double mechanical seal
	Bearing	Sealed ball bearing
Pipe Connection	Suction-Flange	Strainer
	Discharge-Flange [inch]	G 1½ UNI ISO 228
Material	Casing	AISI 304
	Impeller	AISI 304
	Casing cover	AISI 304
	Shaft seal	Pump side : SiC/SiC/NBR Motor side : Carbon/Ceramic/NBR
	Seal cover	AISI 304
	Shaft	AISI 303 (wet extension)
	Lubricating liquid	White mineral oil ESSO MARCOL 172 (180 cc)
Applicable standard of test		ISO 9906:2012 – Grade 3B

MOTOR			
Type		Submersible dry type	
		Single Phase	Three Phase
No. of Poles		2	
Rotation speed [min ⁻¹]		≈2800	
Insulation Class		F	
Protection degree		IP 68	
Power rating	[kW]	0.55 ÷ 1.1	0.55 ÷ 1.5
	[HP]	0.75 ÷ 1.5	0.75 ÷ 2
Frequency [Hz]		50	
Voltage [V]		230 ±10%	400 ±10%
Capacitor		Built in	-
Over load protection		Built in	-
Float Switch		Optional	-
Float Switch Cable	material	H07RN-F	-
	size	3G1	-
Casing material		AISI 304	
Base material/motor support		AISI 304	
Power cable	length [m]	10	
	material	H07RN-F	
	size	3G1 (Best 2) 3G1.5 (Best 3, 4)	4G1
Dimensions of cable entry		Cable Gland	

SELECTION CHART

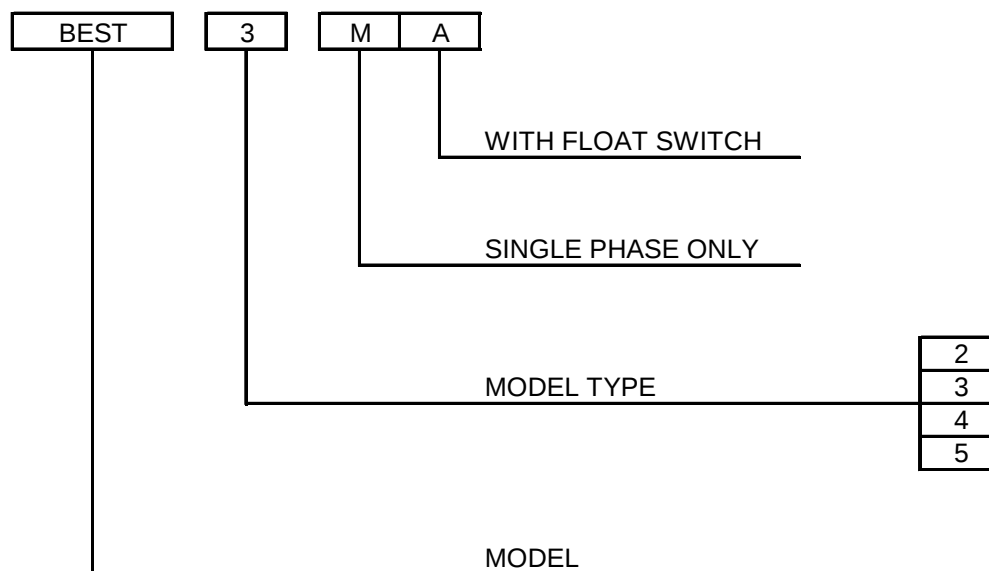
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SELECTION CHART

Pump type	Power		Q=Capacity													
	[kW]	[HP]	l/min m³/h	0	20	40	80	120	160	170	200	260	280	300	330	360
H=Total manometric head in meters																
BEST 2	0.55	0.75	13.1	12.2	11.4	9.8	8.3	6.7	6.3	5	2.9	-	-	-	-	-
BEST 3	0.75	1	14.6	13.6	12.7	11.1	9.5	7.9	7.6	6.4	4	3.2	-	-	-	-
BEST 4	1.1	1.5	18	17.4	16.6	15	13.4	11.7	11.3	10	7.5	6.7	5.9	4.6	-	-
BEST 5	1.5	2	19	18.4	17.7	16.1	14.5	12.8	12.5	11.4	9	8	7.4	6	5	-

TYPE KEY**PERFORMANCE CURVE SPECIFICATIONS**

The specifications below qualify the curves shown on the following pages.

Tolerances according to ISO 9906:2012 – Grade 3B

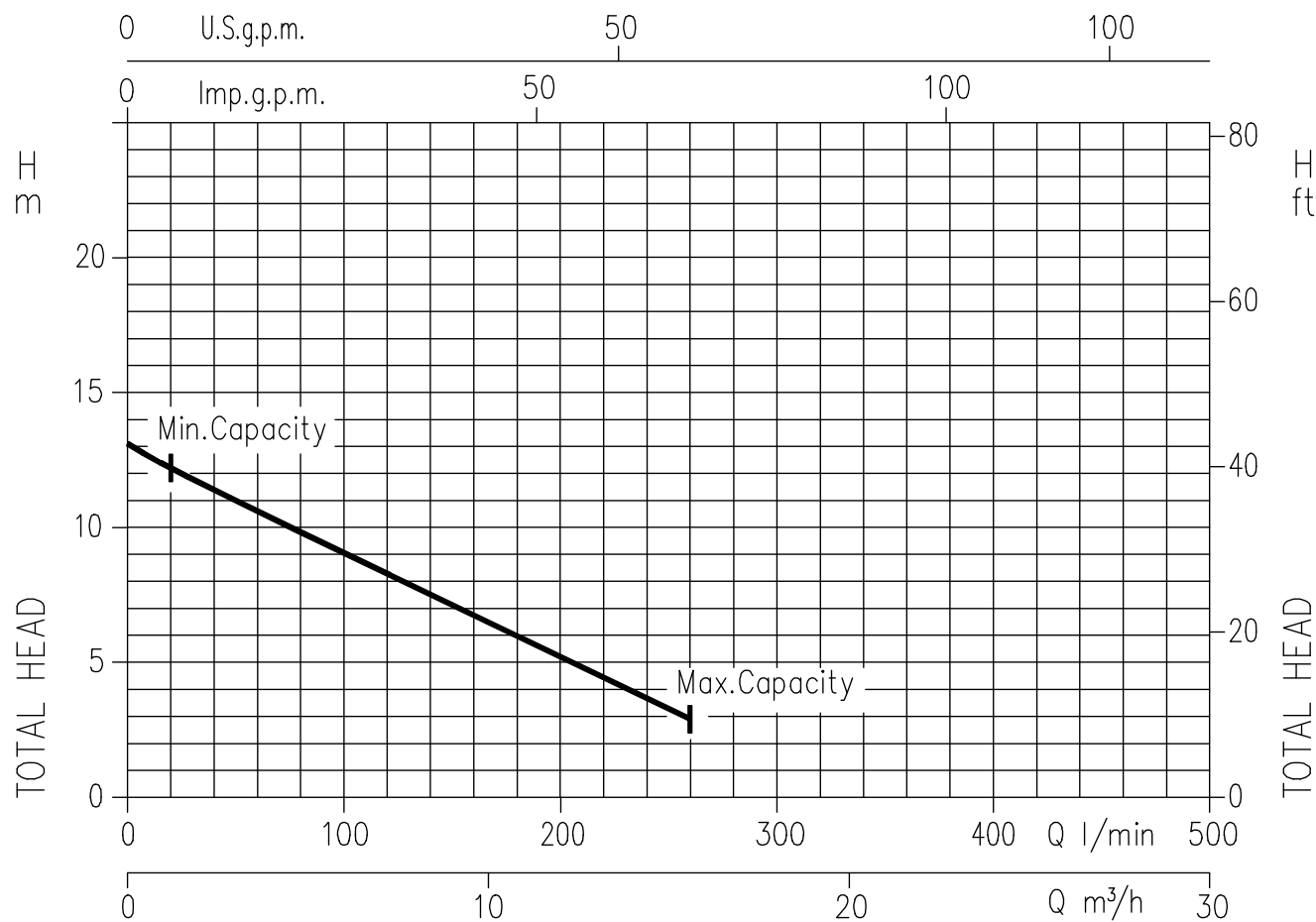
The curves refer to effective speed of asynchronous motors at 50 Hz, 2 poles.

Measurements were carried out with clean water at 20°C of temperature and with a kinematic viscosity of $\nu = 1 \text{ mm}^2/\text{s}$ (1 cSt)

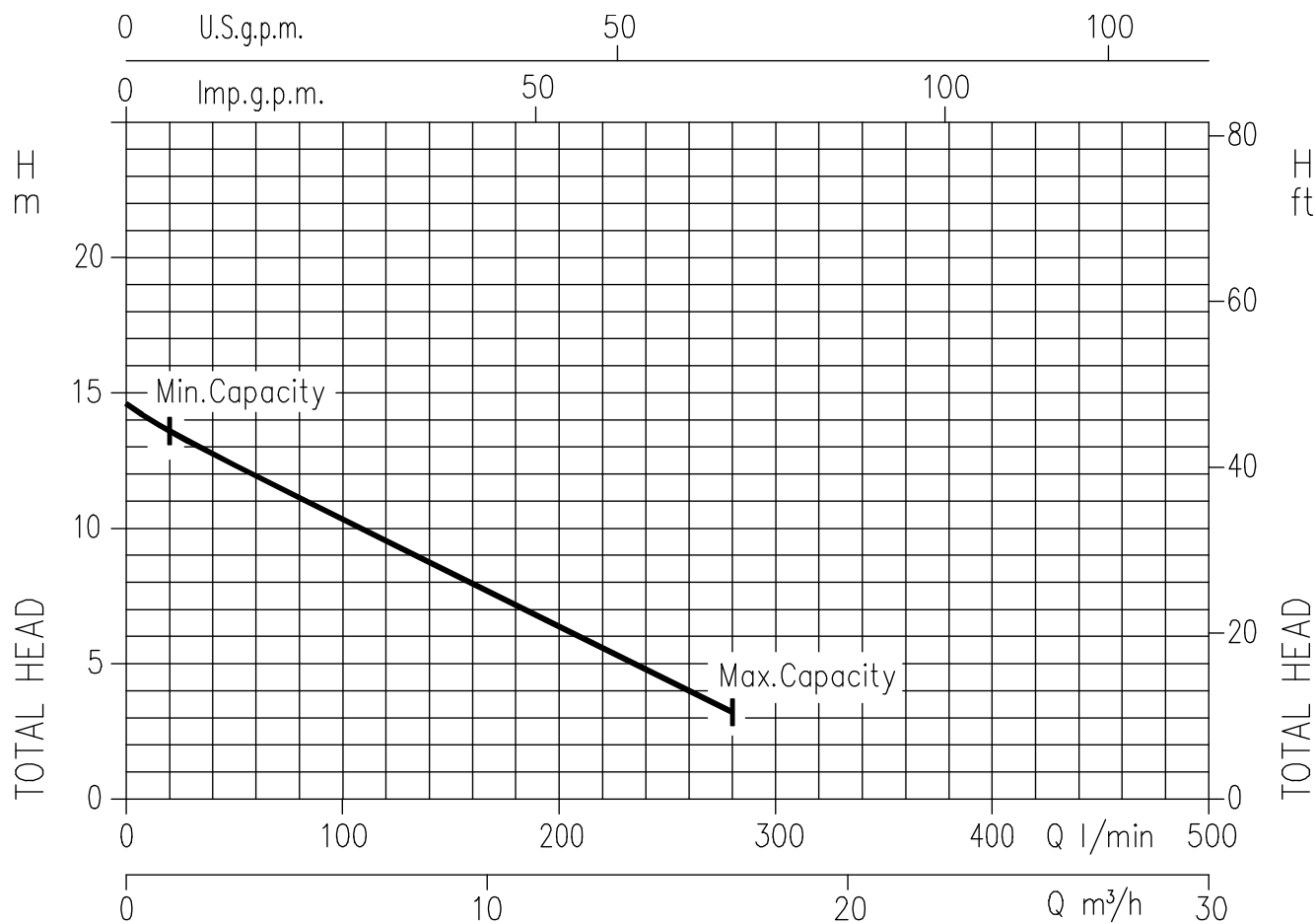
In order to avoid the risk of over-heating, the pumps should not be used at a flow rate below 10% of best efficiency point.

Symbols explanation:

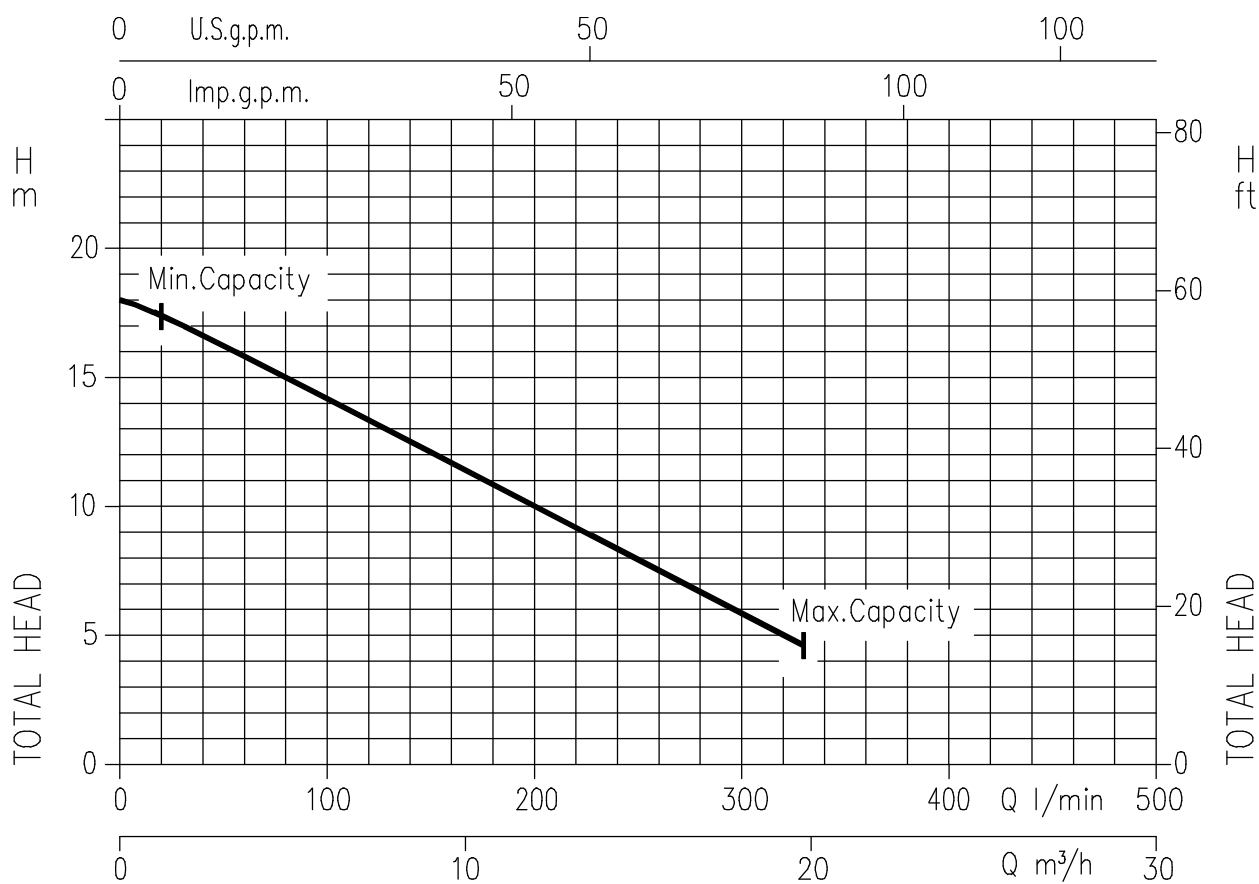
Q = volume flow rate
H = total head

BEST 2 (0.55 kW) – impeller diameter = 112 mm

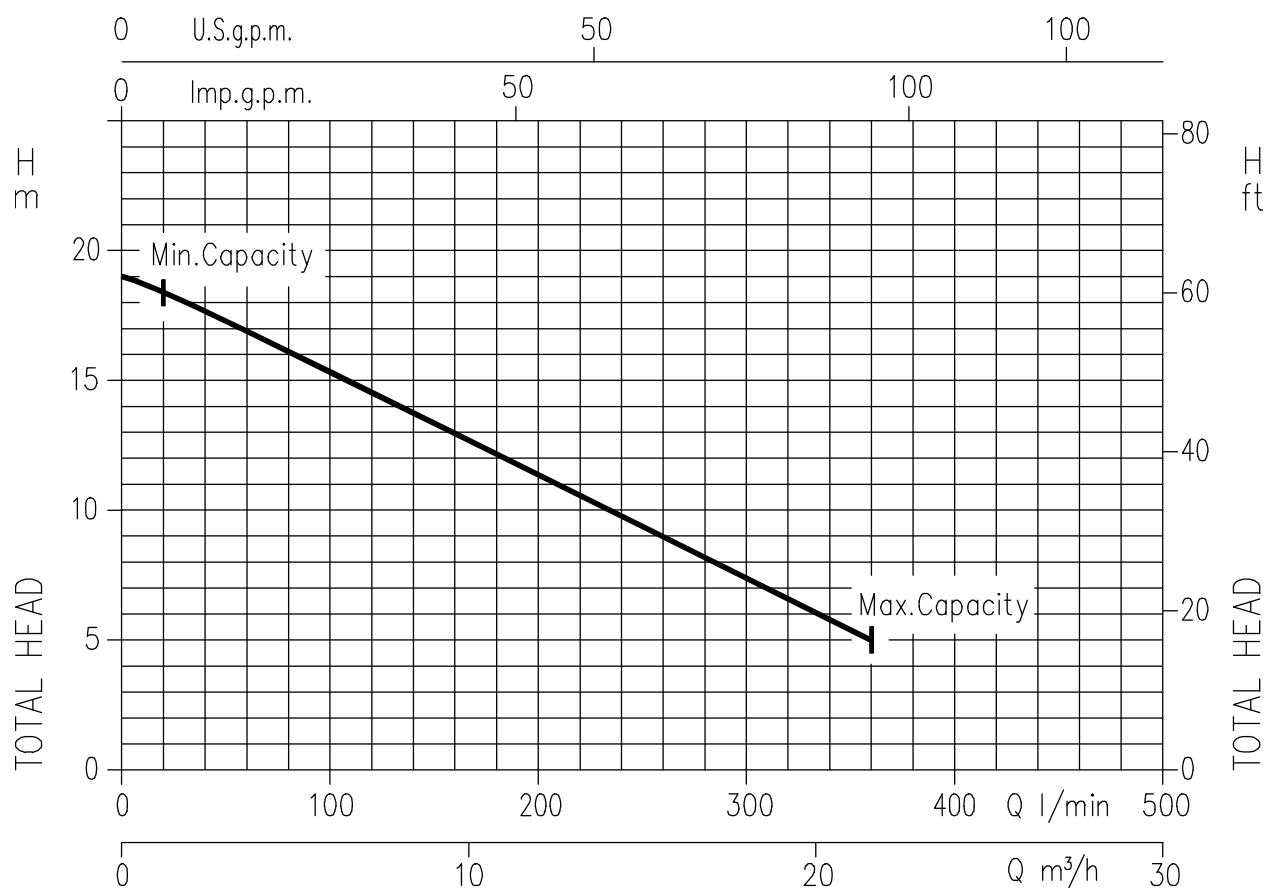
Rotation speed $\approx 2800 \text{ min}^{-1}$
Test standard: ISO 9906:2012 - Grade 3B

BEST 3 (0.75 kW) – impeller diameter = 120 mm

Rotation speed $\approx 2800 \text{ min}^{-1}$
Test standard: ISO 9906:2012 - Grade 3B

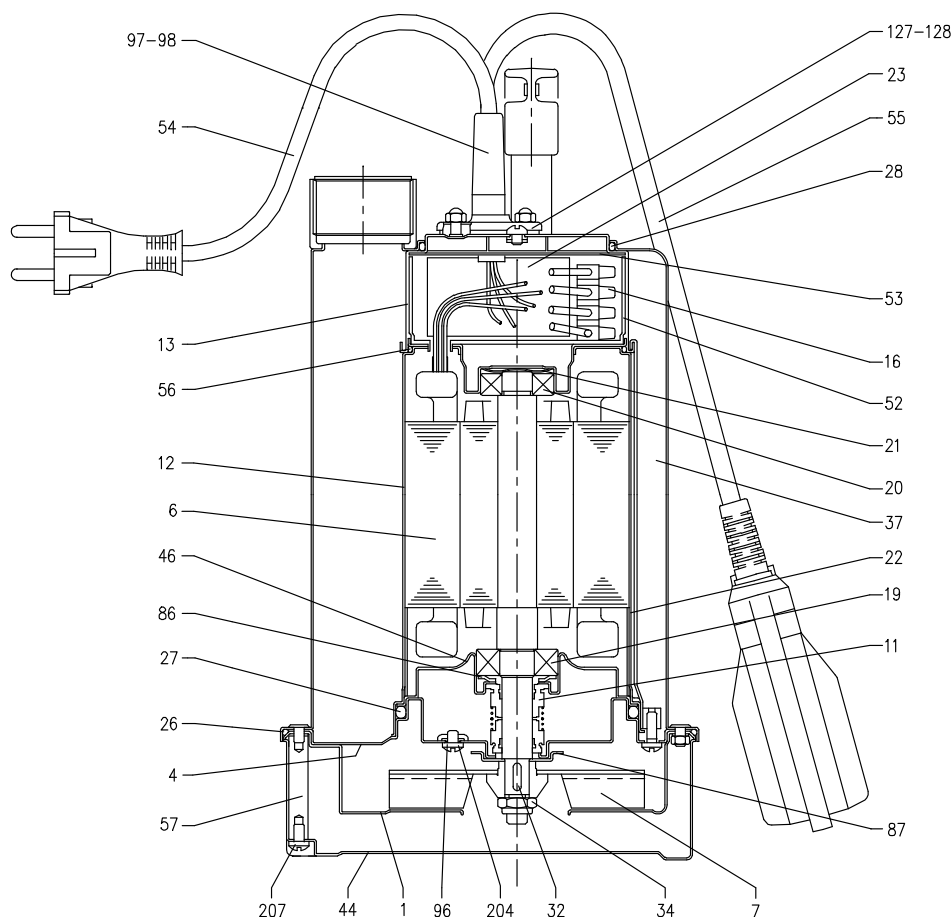
BEST 4 (1.1 kW) – impeller diameter = 125 mm

Rotation speed $\approx 2800 \text{ min}^{-1}$
Test standard: ISO 9906:2012 - Grade 3B

BEST 5 (1.5 kW) – impeller diameter = 125 mm

Rotation speed $\approx 2800 \text{ min}^{-1}$
Test standard: ISO 9906:2012 - Grade 3B

SECTIONAL VIEW



N°	PART NAME	MATERIAL	Q.TY
1	Volute	AISI 304	1
4	Motor bracket	AISI 304	1
6	Shaft with rotor	AISI 303	1
7	Impeller	AISI 304	1
11	Mechanical seal [4]	NBR	2
12	Motor frame with stator	-	1
13	Motor cover	AISI 304	1
16	Terminal	-	1
19	Pump side ball bearing	-	1
20	Fan side ball bearing	-	1
21	Adjusting ring	Steel C70	1
22	Tie rod	AISI 304	3
23	Capacitor [2]	-	1
26	"O" Ring	NBR	1
27	"O" Ring	NBR	1
28	"O" Ring	NBR	1
32	Key	AISI 304	1
34	Impeller nut	AISI 304	1

N°	PART NAME	MATERIAL	Q.TY
37	Pump casing	AISI 304	1
44	Strainer	AISI 304	1
46	Bearing housing	AISI 304	1
52	Terminal insulating box	PA66 glass fibre reinforced class V-0	1
53	Terminal insulating cover	PA66 class V-0	1
54	Power cable	-	1
55	Float switch [1]	-	1
56	"O" Ring	NBR	1
57	Bolt	AISI 303	3
86	Washer	AISI 304	1
87	Impeller ring	AISI 304	1
96	"O" Ring	NBR	3
97	Cable connector [1]	NBR	1
98	Cable connector	NBR	1
127	Cable connector [1]	AISI 304	1
128	Cable connector	AISI 304	1
204	Screw	Stainless steel A2 UNI 7323	3
207	Screw	Stainless steel A2 UNI 7323	3

[1] Only for version single phase with float switch

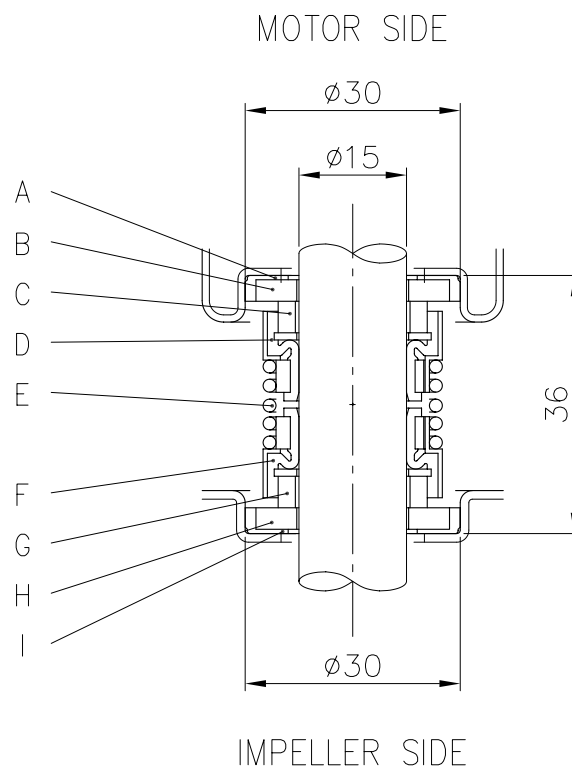
[2] Only for version single phase

[3] See Mechanical Seal dimensions at page 301

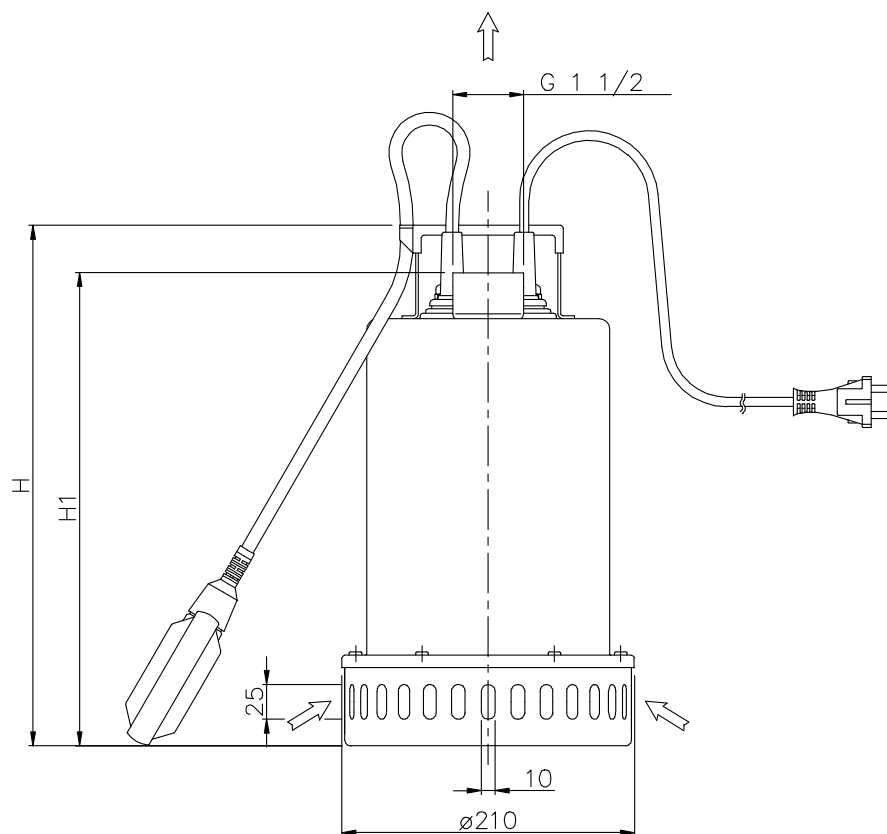
BEARINGS

Type pumps		Ball Bearing	
Single Phase	Three Phase	Pump side	Fan side
BEST 2M	BEST 2	6203 ZZ	6202 ZZ
BEST 3M	BEST 3	6203 ZZ	6202 ZZ
BEST 4M	BEST 4	6203 ZZ	6202 ZZ
-	BEST 5	6203 ZZ	6202 ZZ

MECHANICAL SEAL

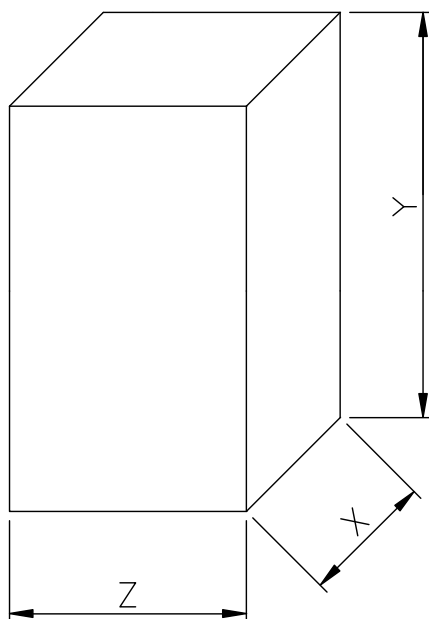


REF	PART NAME	MATERIAL
A	Rubber cup	NBR
B	Seat	Ceramic
C	Seal face	Carbon
D	Bellow	NBR
E	Spring	AISI 304
F	Bellow	NBR
G	Seal face	Silicon carbide
H	Seat	Silicon carbide
I	Rubber cup	NBR

PUMP

Pump type	Dimensions [mm]	
	H	H1
BEST 2	352	315
BEST 3	352	315
BEST 4	377	340
BEST 5	377	340

PACKING



Type pumps		Packing [mm]			Weight pump w ith paking [kg]	Weight pump w ithout paking [kg]
Single Phase	Three Phase	X	Y	Z		
BEST 2M	BEST 2	240	375	250	12,5	12
BEST 3M	BEST 3	240	375	250	13,2	12,7
BEST 4M	BEST 4	240	400	250	14,3	13,8
-	BEST 5	240	400	250	14	13,5

MOTOR DATA

Type pumps		Power		Capacitor Single Phase		Input [kW]		Full load current [A]		Locked rotor current [A]	
Single Phase	Three Phase	[kW]	[HP]	(F)	[Vc]	Single Phase	Three Phase	Single Phase	Three Phase	Single Phase	Three Phase
BEST 2M	BEST 2	0,55	0,75	16	450	0,9	1,0	4,4	2,0	16	10
BEST 3M	BEST 3	0,75	1	20	450	1,3	1,2	5,6	2,4	20	12,5
BEST 4M	BEST 4	1,1	1,5	30	450	1,7	1,6	7,3	3,0	25	16,5
-	BEST 5	1,5	2	-	-	-	1,7	-	3,3	-	16,5

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INSTALLATION

